



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2022-103

Job Sheet 199943



Part No: D2022-103

Job Qty: 30 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 11/11/19

Type: Stock

Description:

Note: DWG REV B IPP REV:A 11.05.11 new DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	30 pcs		11/11/19	0.50	1.37	Hardinge - 1		BY 19-09-26
110	QC 2	30 pcs		11/11/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

DAS
65
9-89



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
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www.dartaerospace.com

Container No: S217258



Part: D2022-103

Job No: 199943

Serial No/Batch: S217258

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/26/19

Plex 9/5/19 9:20 AM Dart.Renwick.Jennife

120 QC 8	30 pcs	11/11/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	AD 11/09/16
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	19-09-27
				QC 8 - 25	
121 Handfinish - 1-1 Chemical-B4B	30 pcs	11/11/19	0.00 0.14	QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	SEP 27 2019
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	

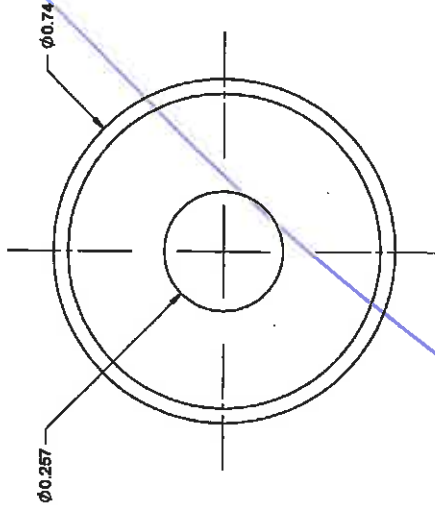
9/5/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

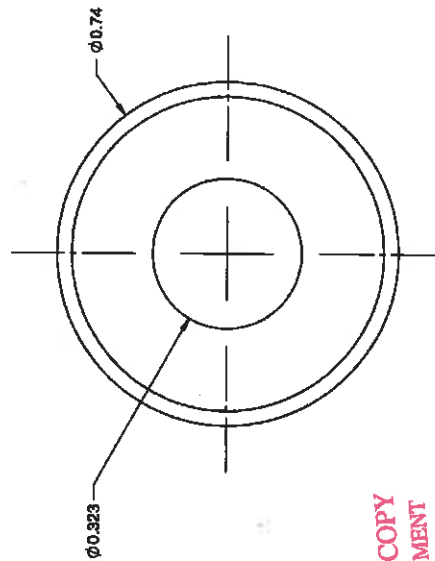
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
					122 QC 7	30 pcs
QC 7 - 13						
QC 7 - 14						
QC 7 - 15						
QC 7 - 17						
QC 7 - 18						
QC 7 - 19						
QC 7 - 2						
QC 7 - 28						
QC 7 - 3						
QC 7 - 30						
QC 7 - 34						
QC 7 - 36						
QC 7 - 37						
QC 7 - 41						
QC 7 - 47						
QC 7 - 48						
QC 7 - 51						
QC 7 - 58						
QC 7 - 59						
QC 7 - 60						
QC 7 - 9						
QC 7 - 68						
QC 7 - 50						
QC 7 - 67						
QC 7 - 40	SEP 30 2019 40					
QC 7 - 24	8-89					
QC 7 - 43						
QC 7 - 61						
QC 7 - 81						
130 Packaging 3-1 - Stock - B4B	30 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B ✓	ST001	
				Packaging 3 - 4 - B4B		
59 Pcs Mon 9.30.2019 Oscar						
					Plex 9/5/19 9:20 AM Dart.Renwick.Jennifer	

Plex 9/5/19 9:20 AM Dart.Renwick.Jennifer

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	30 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 001
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 SEP 30 2019
Part Op 100 - Note:.323" dia drill 1-Turn as per folio FA207 & dwg Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 121 - (Chemical Conversion Coat per QSI005 4.1) 122 - (QC7-Inspect Chemical Conversion Coat) 130 - (Identify as per dwg & Stock Location:_____) 140 - (QC21- Final Inspection - Work Order Release)						9-89
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M6061T6R0.750	6061-T6 Round Bar .750"	.5670 ft (.0189 ea)	100-Hardinge - 1	216326		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	M6061T6R0.750	1	8	0		
Part Specifications						
Specifications could not be found.						



D2022-101 SPACER



D2022-103 SPACER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199943

RELEASED
2016-08-27

- NOTES:**
- 1) MATERIAL: 6061-T6/7050/7052 ALUMINUM ROUND BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4174/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 (REF DART SPEC M8061T6R0.750)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: BAG AND TAG WITH DART PIN "D2022-101" OR "D2022-103" PER QSI 044 6.7
 - 7) WEIGHT: 0.01 lbs

APPROVED

B		RE-FORMAT DRAWING		DB	14.03.12
A		NEW ISSUE		JB	06.06.15
REV.	DESCRIPTION			BY	DATE
DESIGN	DB	DART AEROSPACE LTD			
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA			
CHECKED	AP	DRAWING NO.			
MFG. APPR.	JLM	D2022			
APPROVED	MP	TITLE			
DE APPR.	DS	SPACER			
DATE	14.03.12	SCALE NTS			
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